



# tesa® 51966

## Product Information



200µm double sided transparent PET film tape with 90% PCR PET content in backing

### Product Features

- Excellent combination of high initial tack and immediate adhesion
- Full suitability for long-term applications
- Very good bonding strength, even to low surface energy materials
- Outstanding converting and die-cutting properties

### Product Description

tesa® 51966 is a transparent, double-sided industrial mounting tape with a 90% post-consumer recycled (PCR) PET backing and a highly tackified acrylic adhesive. The double-sided tape is especially designed for converter and tape specialist business and is able to withstand numerous environmental factors such as humidity, UV light and temperatures of up to 130°C for limited periods of time. The tackified acrylic adhesive provides excellent adhesion on various surfaces, very high tack, and good shear strength. tesa® 51966 contains an average of 8% post-consumer recycled content, consisting of 90% recycled PET backing. Liner and tape core are considered packaging materials and are excluded from recycled content calculations. This is a third-party environmental claim validated against the UL Environmental Claim Validation Procedure 2809 for recycled content. The UL Environmental Claim Validation Program falls under UL's ISO/IEC 17025 accreditation. Find more information on the UL SPOT® database

[https://spot.ul.com/main-app/products/detail/62a340de7501b678a13670cb?page\\_type=Products%20Catalog](https://spot.ul.com/main-app/products/detail/62a340de7501b678a13670cb?page_type=Products%20Catalog)

### Application Fields

- Various industrial long-term mounting applications
- Especially designed for converter and tape specialist business

### Technical Information (average values)

The values in this section should be considered representative or typical only and should not be used for specification purposes.

### Product Construction

- |                    |          |                   |             |
|--------------------|----------|-------------------|-------------|
| • Backing material | PET film | • Color           | transparent |
| • Type of adhesive | acrylic  | • Total thickness | 200 µm      |

For latest information on this product please visit  
<http://l.tesa.com/?ip=51966>



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### Properties/Performance Values

• Ageing resistance (UV)	good	• Static shear resistance at 40°C	good
• Chemical resistance	good	• Tack	very good
• Elongation at break	55 %	• Temperature resistance long term	80 °C
• Humidity resistance	good	• Temperature resistance short term	130 °C
• Softener resistance	good	• Tensile strength	20 N/cm
• Static shear resistance at 23°C	good		

### Adhesion to Values

• ABS (initial)	10.5 N/cm	• PET (after 14 days)	9.5 N/cm
• ABS (after 14 days)	11.5 N/cm	• PP (initial)	7.5 N/cm
• Aluminium (initial)	9 N/cm	• PP (after 14 days)	8 N/cm
• Aluminium (after 14 days)	10 N/cm	• PS (initial)	11 N/cm
• PC (initial)	13 N/cm	• PS (after 14 days)	12 N/cm
• PC (after 14 days)	13.5 N/cm	• PVC (initial)	9 N/cm
• PE (initial)	7 N/cm	• PVC (after 14 days)	13 N/cm
• PE (after 14 days)	7.5 N/cm	• Steel (initial)	10.5 N/cm
• PET (initial)	9 N/cm	• Steel (after 14 days)	11 N/cm

### Additional Information

Liner variants:

- PV6: red MOPP film (80µm; 72g/m<sup>2</sup>)
- PV20: branded brown paper (69µm; 80g/m<sup>2</sup>)

According to VDA278 analysis, tesa® 51966 does not contain any single substances restricted by the drafted GB regulations (China) as well as the indoor concentration guideline by Health, Labour and Welfare Ministry (Japan).



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## Product Information

### Disclaimer

tesa<sup>®</sup> products prove their impressive quality day in, day out in demanding conditions and are regularly subjected to strict controls. All information and recommendations are provided to the best of our knowledge on the basis of our practical experience. Nevertheless tesa SE can make no warranties, express or implied, including, but not limited to any implied warranty of merchantability or fitness for a particular purpose. Therefore, the user is responsible for determining whether the tesa<sup>®</sup> product is fit for a particular purpose and suitable for the user's method of application. If you are in any doubt, our technical support staff will be glad to support you.



For latest information on this product please visit  
<http://l.tesa.com/?ip=51966>